



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041

Job Sheet 169365



Part No: D3278-041

Job Qty: 42 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/12/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	42 Ea		12/11/17	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	42 pcs		12/11/17	0.00	1.69	Small Fab-3		
110	QC	42 pcs		12/11/17	0.00	0.00	QC5		
120	Small Fab	42 pcs		12/12/17	0.00	1.69	Small Fab-3		
130	QC	42 pcs		12/12/17	0.00	0.00	QC5		
140	Packaging	42 pcs		12/12/17	0.00	0.00	Packaging3-1		
150	QC21-SA	42 Ea		12/12/17	0.00	0.00	QC21		

Part Op **100** - Rivet spacers with support as per Dwg D3278.

Descriptions: **110** - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job Allocations						
Operation		Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	F164929 35x	D3278-1 F162841 7x	42	48	0	0
	F166173 22x	D3278-2 F165739 20x	42	60	0	0
	F162921 38x	D3278-3 F165738 4x	42	48	0	0
100-Small Fab	F1133988-2	MS20426AD3-6	168	1,483	0	0
120-Small Fab	S019181 x52	AN4-13A S011990	84	1,149	0	0
	S019181 x52	D2230-1 F162696x28	84	190	0	0
	S019181 x52	MS21042L4 S019192	84	4,560	0	0
	S019181 x52	NAS1149D0463J S019194	168	5,077	0	0
Part Specifications						
Specifications could not be found.						

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DART
AEROSPACE
S021182



Support Assembly

PART NO: D3278-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/13/17

Job No: 169365

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com